

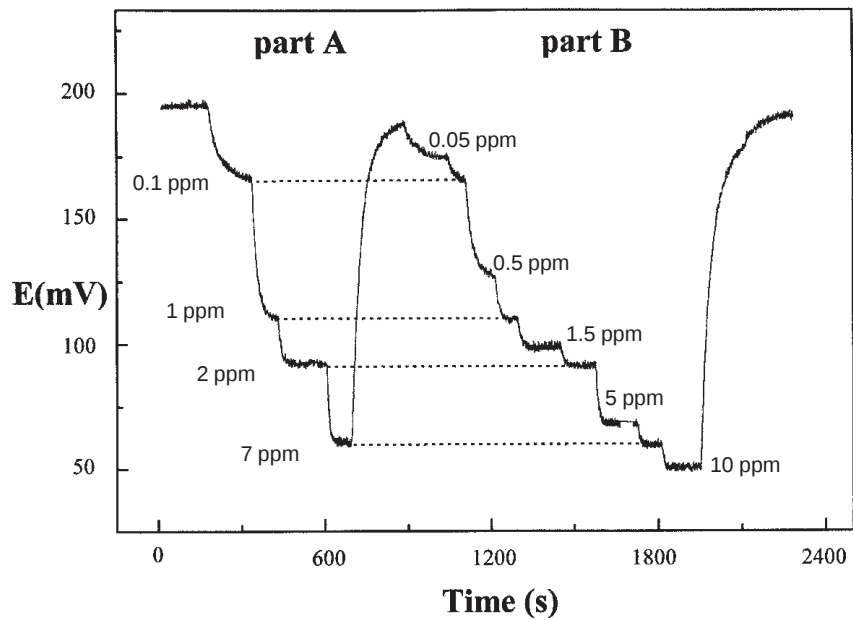


Figure 2 Analysis of calibrating solutions (part A) and seawater (part B) samples.

Table 3 Analysis time of samples with various amounts of ammonia	
NH ₃ (ppm)	t95% (min)
7.00	1.67
5.00	1.72
3.00	2.38
1.00	3.28
0.50	3.64

Table 4 Signal reproducibility of the FA system (the time between each measurement of each sample is 2 hr)				
NH ₃ (ppm)	E ₁ (mV)	E ₂ (mV)	E ₃ (mV)	Average
1.00	67.0	67.0	66.8	66.9 ± 0.1
1.50	58.5	58.8	58.5	58.6 ± 0.2
2.00	51.9	51.9	51.7	51.8 ± 0.1
5.00	30.3	30.3	30.3	30.3 ± 0.0

WA) reaction coil 1 (0.030 in. i.d. × 50 cm length) and reaction coil 2 (0.30 in. i.d., 100 cm length). All other tubing, connectors, and tees were also of PEEK for minimum ammonia loss. The potentiometric flow-through cell was constructed of DERLIN® (**Goodfellow Cambridge Ltd.**, Cambridge, U.K.). The ammonia ISE used was the model 95-12 ammonia gas sensing electrode (**Orion Research Inc.**, Beverly, MA). The potential was monitored using a model 290-A pH/mV meter (**Orion**) with datalogging capabilities, operating at 9 V dc. All laboratory experiments were performed at 24 ± 1 °C.

The rearing medium from the aquaculture seawater samples contained on average 200 larvae per liter, of 4–12 mm in length; 5–10 zooplankton per mL, and 0.5–1 million phytoplankton cells, 1–2 mm in length per mL.

Reagents

For all experiments, deionized water (NAN-O-Pure, **Barnstead**, Dubuque, IA) and chemicals of puriss p.a. grade were used. Ammonia 100-ppm stock solution was prepared from NH₄Cl (**Merck**, Darmstadt, Germany).

The synthetic seawater standards consisted of ammonia 100-ppm stock solution, NaCl (**Merck**), MgCl₂(H₂O)₆ (**Fluka**, Ronkonkoma, NY), and NaOH (**Merck**). All standard solutions were prepared fresh daily.

The ethylenediaminetetraacetic acid (EDTA) reagent was prepared from the disodium salt of EDTA (**Serva**, Hauppauge, NY) and the NaOH reagent from sodium hydroxide pellets (**Merck**).

Results and discussion

Optimization of sensor and FA parameters

In order to obtain the required range of detection and stability, as well as the sensitivity, the electrode's internal filling solution was initially optimized, since the commercially available filling solution supplied with the NH₃-ISE showed extensive drift and low slope when seawater samples were measured. The composition of some of the internal filling solutions were examined, and the performance of the sensors is shown in Table 1. The effect of the filling solution on the slope, the linear range of detection, as well as the relative standard deviations obtained for three measurements of 1 ppm NH₃ in seawater samples are listed in Table 1. It is evident from these data that the use of solutions A, B, C, and D gave irreproducible and unstable measurements, while the electrode with the filling solution E exhibited very good stability and reproducibility.

The next optimization step entailed obtaining calibrating solutions with the appropriate ionic strength and ionic composition. It was found that use of

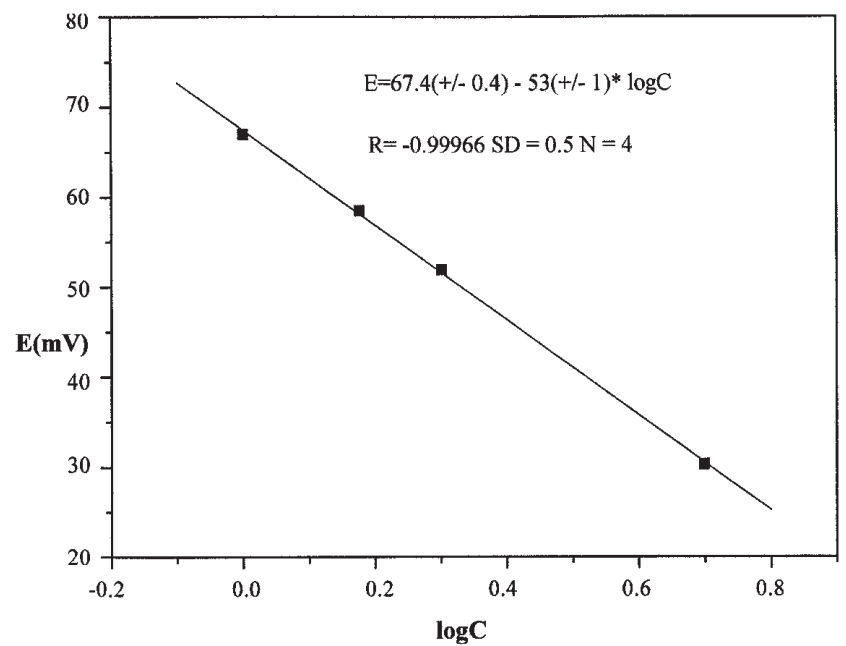


Figure 3 Calibration curve obtained using synthetic seawater standard solutions.

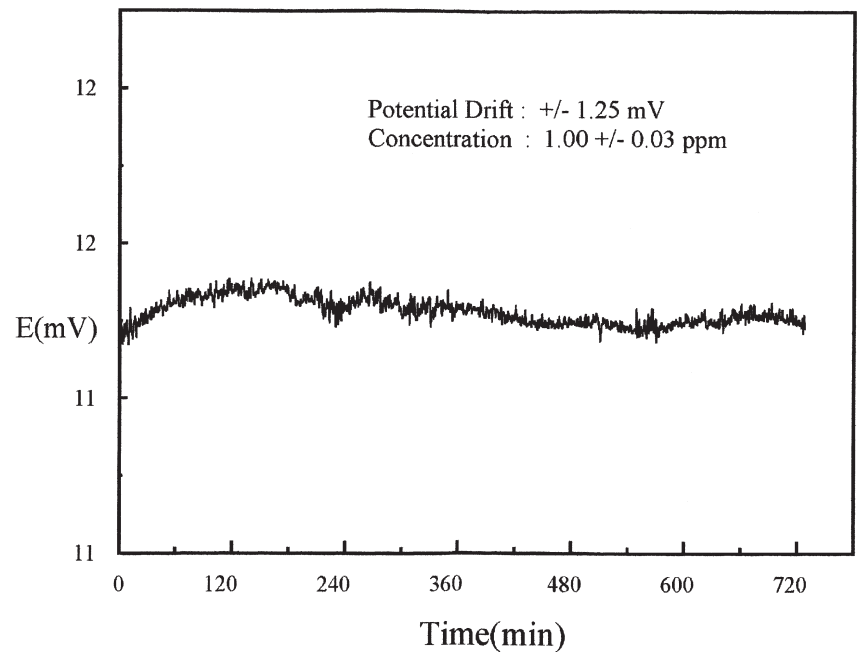


Figure 4 Signal stability of the FA system. The signal was monitored with 1 ppm of NH₃ in seawater for 12 hr.

Table 5
Determination of ammonia in filtered and nonfiltered seawater samples from rearing medium (comparison of the data obtained with FA system and colorimetric technique)

Spiked samples (ppm)	Photometry (ppm)	% Recovery	Filtered FA (ppm)	% Recovery	Nonfiltered FA (ppm)	% Recovery
0.300	0.344	115	0.310	103	0.280	93.3
0.800	0.830	104	0.884	110	0.892	112
0.900	0.881	97.9	0.983	109	0.912	101
1.00	0.969	96.9	1.05	105	1.00	100
1.40	1.28	91.4	1.49	107	1.46	104
1.50	1.57	104	1.54	102	1.50	100
1.90	2.35	124	1.92	101	1.90	100
2.50	2.49	99.7	2.53	101	2.50	99.9
3.00	—	—	3.09	103	3.05	102
5.00	—	—	5.17	103	5.00	100

synthetic seawater solution with the ions and concentrations shown in Table 2 gave very reproducible background signal, and very small potential drift. Similar results were also obtained with calibrating solution containing 3.5×10^{-5} M NaOH, 0.4123 M NaCl, and 0.0911 M $\text{MgCl}_2(\text{H}_2\text{O})_6$. Due to its simplicity, the second solution was finally used as the matrix of the required calibrating solutions with ammonia concentrations between 0.8 and 10 ppm.

Analysis procedure

The analyzer design is shown in Figure 1. The samples (S1) or standards (S2) are continuously pumped by the peristaltic pump via the selection valve to the first reaction coil (RC1). It was found that the sample must be thoroughly mixed first with the EDTA solution in the reaction coil RC1 before the NaOH reagent is introduced. The initial

reaction of the sample solution with the EDTA reagent is essential, since the chelation process with the earth metal cations (mostly Ca^{2+} and Mg^{2+}) must be completed at low pH, eliminating the formation of any significant amounts of $\text{Ca}(\text{OH})_2$ or $\text{Mg}(\text{OH})_2$. As a result, the complexation of the generated NH_3 with the Ca^{2+} or Mg^{2+} is minimized, while at the same time the flow stream is not congested. The amount of the NaOH used is sufficient to cause a rise in the solution pH above 12, ensuring complete conversion of ammonium ions into gaseous ammonia. The length of the reaction coils are such that the reaction is completed before the solution reaches the flow cell where the measurement is obtained.

Analytical results

Figure 2 shows untreated recordings of the system in operation when samples

with different ammonium concentrations are injected. Part A consists of standard solutions, while part B consists of spiked seawater samples with the indicated amounts of ammonia in ppm. The range of detection presented is between 0.05 and 10 ppm NH_3 , but higher concentrations (more than 100 ppm) can also be accurately measured. The analysis time (shown in Table 3) is on the order of 1.7–3.6 min depending on the sample analyzed, while the sensitivity of the system is 53 mV/decade of NH_3 concentration (Figure 3). The reproducibility of the system is shown in Table 4, where the time between two consecutive measurements of the examined samples is 2 hr. Finally, the stability of the NH_3 monitor is presented in Figure 4. A seawater sample with an ammonia concentration of 1 ppm was monitored continuously for 12 hr. The drift of the measurement was only 1.25 ± 0.03 ppm, an exceptionally low value.

Comparison between FA and colorimetric methods

In order to evaluate the performance of the FA system described, samples containing ammonia were measured and compared with results obtained using the well-established colorimetric indophenol blue method in synthetic seawater, aquaculture media, and effluent from the wastewater treatment plants. Initially, clean synthetic seawater was used to complete the recovery studies. The solutions were filtered through a 0.4- μm filter for the photometric method, while the same samples were also analyzed with the FA system. Addi-

tionally, samples that were not filtered were analyzed with the FA system. The results are shown in Table 5, which clearly shows that the results obtained with the FA system were very close to the theoretical values of ammonia concentrations, with lower deviations for both the filtered and unfiltered samples than those obtained with the photometric method. The 3- and 5-ppm samples could not be analyzed with the specific colorimetric method due to the limitations in its range of detection. The samples from aquaculture containers as well as those from the effluents from wastewater treatment plants were also measured for ammonia content from the chemistry laboratory of the Institute of Marine Biology. The results showed large deviations with poor reproducibility and accuracy. This was attributed to the cumbersome technique, which required the filtration of the highly contaminated with suspended matter samples through a 0.4- μm filter with subsequent color-generating reaction, which caused the accumulation of serious random errors.

Conclusions

This paper demonstrates the design and performance of a new, portable flow analysis system for the continuous, fast, and accurate measurement of total ammonia of difficult samples such as salty water rearing medium and effluents of wastewater treatment plants, with large amounts of earth metal ions and suspended matter, without the need for any pretreatment or filtration. The complete system has been optimized to operate within the ammonia concentration range above 0.05 ppm. The system offers good reproducibility (<5%) and stability (<0.02 ppm/hr) at constant temperature, while the analysis time is on the order of 1.5–4 min, depending on the sample analyzed. The results from the comparison of the FA system with the standard colorimetric method establish the suitability of the analyzer for precise and continuous measurements of untreated samples for both field and laboratory applications. In addition, its size and weight offer the advantage of portability, while its datalogging capabilities allow for independent monitoring.

References

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